

### Description

Soft PVC film available in white. Glossy and matt surface, with excellent opacity.

### Release Paper

Silicone coated on one side, 135 g/m<sup>2</sup>

### Adhesive

Polyacrylate, removable, black opaque

### Area of use

For marking and decoration that have high demands on resistance and durability, e.g. lettering on vehicles and other means of transportation.

### Printing Method

Screen printing is recommended. Special inks are necessary for letterpress and UV-offset printing.

### Technical Data

<b>Thickness*</b> (without paper and adhesive)	100 micron
<b>Dimensional stability</b> (FINAT TM 14)	Adhered to steel, no measurable shrinkage in cross direction, in length 0,4 mm max.
<b>Temperature resistance</b>	Adhered to aluminium, -40° C to +80° C, no variation
<b>Water resistance</b>	Adhered to aluminium, after 48h/23° C no variation
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	6 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	Along: min. 19 MPa Across: min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	Along: min. 130% Across: min. 150%
<b>Shelf life***</b>	2 years
<b>Application temperature</b>	> +10° C
<b>Service life by specialist application</b> Under vertical outdoor exposure (normal climate of Central Europe)	2 years (not printed)
<b>Removability</b>	Removable from most surfaces within 1 year, without residue

\* average \*\* in original packaging, at 20° C and 50% relative humidity

### Note

Surfaces to which the material will be applied must be thoroughly cleaned and free from dust, grease or any other contamination that could affect the adhesion of the material. Freshly lacquered or painted surfaces should be allowed to dry for at least three weeks and to completely cure. The compatibility of selected lacquers and paints should be tested by the user, prior to application of the material. Furthermore, the application information published by ORAFOL must be considered. The batch traceability according to ISO 9001 is possible on the basis of the roll number.

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