

**Description**

Premium Cast PVC film, transparent, with gloss(G) and matt(M) surface and highest level of UV protection.

**Release material**

Polyester film, siliconised on one side, 36 microns

**Adhesive**

Solvent polyacrylate, permanent

**Area of use**

For protection of digitally printed large format pictures in indoor and outdoor application.

In combination with the recommended ORAFOL digital printing films ORAGUARD 290 is recommended for vehicle lettering or car wrapping respectively.

**Technical data**

<b>Thickness*</b> (without protective film and adhesive)	50 micron
<b>Temperature resistance</b>	adhered to aluminium, -50°C to +110°C, no variation
<b>Resistance to solvents and chemicals</b>	at room temperature, 72h after adhesion to aluminium, resistant to water, cleaning agents, alcohol and aliphatic solvents
<b>Adhesive power*</b> (FINAT TM 1, after 24h, stainless steel)	12 N/25 mm
<b>Tensile strength</b> (DIN EN ISO 527)	
along	min. 19 MPa
across	min. 19 MPa
<b>Elongation at break</b> (DIN EN ISO 527)	
along	min. 120%
across	min. 120%
<b>Shelf life**</b>	2 years
<b>Application temperature</b>	> +8°C
<b>Service life by specialist application</b> under vertical outdoor exposure (normal climate of Central Europe)	8 years

\* average      \*\* in original packaging, at 20°C and 50% relative humidity

**Attention:**

Due to the diversity of prints and printing techniques the user should test the suitability of the ORAGUARD laminating film for the specific print prior to use. Furthermore the application information published by ORAFOL is to be considered.

The statements in this information sheet are based upon our knowledge and practical experience. This data is intended only as a source of information and is given without guarantee and does not constitute a warranty. Due to the wide variety of possible uses and applications customers should independently determine the suitability of this material for their specific purpose, prior to use.